



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5336-043
Job Sheet 167578



Part No: D5336-043

Job Qty: 1 ea

Part Name: Basket Lid Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start Up Large Fab2		<i>17-11-09</i>
100	Large Fab	1 pcs		11/9/17	0.00	6.59	Large Fab 1		<i>17-11-09</i>
110	QC	1 pcs		11/9/17	0.00	0.00	QC9		<i>CPL</i>
120	QC	1 pcs		11/9/17	0.00	0.00	QC5		<i>CPL</i>
130	Powdercoat	1 pcs		11/9/17	0.00	0.13	Powdercoat4		<i>BR 17-11-14</i>
140	HandFinish	1 pcs		11/10/17	0.00	0.90	HandFinish3		<i>17-11-14</i>
150	QC	1 pcs		11/10/17	0.00	0.00	QC3	<i>DAS 6</i>	<i>NOV 15 2017</i>
160	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	<i>9-89</i>	<i>DAS</i>
170	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	<i>9-89</i>	<i>NOV 15 2017</i>

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (2) and locking brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-3 4- Tack weld mesh on basket as per dwg

D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***

130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: *11:25* Oven Temperature: *320°*

Finish Time: *11:55 AM 135418*

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4016-3 - <i>B160518</i>	2	16	0	0
	D5332-043 - <i>B163094</i>	1	9	0	0
	D5332-11 - <i>B163108</i>	1	4	0	0
	<i>2005660</i> D5332-15 - <i>B163097</i>	1	0	0	0
	D5332-17 - <i>B163097</i>	2	2	0	0
	D5332-7 - <i>B163102</i>	1	4	0	0
	D5332-9 - <i>B163103</i>	1	2	0	0
	D5333-1 - <i>F159811</i>	1	8	0	0
	M304EX0.75-16F	5	572	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S008177

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Basket Lid Assembly, LH

PART NO: D5336 – 043
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/09/17 Job No: 167578
--